

1410 North Hilton, Boise, ID 83706-1255, (208) 334-0502

Philip E. Batt. Governor

January 12, 1996

CERTIFIED MAIL #P 875 704 942

Stacey B. Walters, Safety & Compliance Officer Walters Ready-Mix, Incorporated P.O. Box 390 Rexburg, Idaho 83440

Walters Ready-Mix, Inc. (Rexburg) -#9504-049-2 Tier II Operating Permit (#065-00004)

Dear Mr. Walters:

On April 26, 1995, the Division of Environmental Quality (DEQ) received Walters Ready-Mix, Inc.'s Tier II Operating Permit (OP) application. On September 17, 1995, the application was determined to be complete. On December 1, 1995, a proposed Tier II Operating Permit was issued for public comment. Based on review of your application, state and federal rules and regulations, DEQ finds this project meets the Provisions of IDAPA 16.01.01.400 (Rules for the Control of Air Pollution in Idaho). Therefore, I am pleased to enclose your Tier II OP (#065-00004) for the emission sources that exist at the facility.

You, as well as any other entity, may have the right to appeal this final agency action pursuant to the Idaho Department of Health and Welfare Rules, Title 5, Chapter 3, "Rules Governing Contested Case Proceedings and Declaratory Rulings," by filing a petition with the Hearings Coordinator, Department of Health and Welfare Administrative Procedures Section, 450 West State Street - 10th Floor, Boise, Idaho 83720-5450, within thirty-five (35) days of the date of this decision.

Please be advised that this operating permit is subject to permit application fees of five hundred dollars (\$500.00) in accordance with IDAPA 16.01.01.470. IDAPA 16.01.01.470 became effective on March 7, 1995. Information regarding the permit application fees will be sent to you shortly.

If you have any questions regarding the terms or conditions of the enclosed permit, please contact Brian R. Monson, Bureau Chief, Operating Permits Bureau, Permits and Enforcement, DEQ, at (208) 373-0502.

Sincerely,

Orville D. Green

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Assistant Administrator Permits and Enforcement

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Enclosure

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J. Johnston, EIRO Source File

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	STATE OF IDAHO AIR POLLUTION OPERATING PERMIT	PERMIT NUMBER 0 6 5 - 0 0 0 0 4 AQCR CLASS SIC 0 6 1 A 2 3 2 7 3			
	GENERAL INFORMATION	ZONE UTM COORDI	NATE (km) 4 8 5 3 7		
1.	PERMITTEE Walters Ready-Mix, Inc.				
2.	PROJECT Tier II Operating Permit				
3.	ADDRESS 342 West 4th North	TELEPHONE # (800) 359-3586	COUNTY Madison		
4.	CITY Rexburg	STATE Idaho	ZIP CODE 83440		
5.	PERSON TO CONTACT Stacey B. Walters	TITLE Safety and Compliance Of	ficer		
6.	EXACT PLANT LOCATION 342 West 4th North				
7.	GENERAL NATURE OF BUSINESS & KI Manufacturing Ready-Mixed Concr				
8	GENERAL CONDITIONS				

8. GENERAL CONDITIONS

This permit is issued according to the Rules for the Control of Air Pollution in Idaho, Section 16.01.01.400 and pertains only to emissions of air contaminants which are regulated by the State of Idaho and to the sources specifically allowed to be operated by this permit.

THIS PERMIT HAS BEEN GRANTED ON THE BASIS OF DESIGN INFORMATION PRESENTED WITH THE APPLICATION. CHANGES IN DESIGN OR EQUIPMENT, THAT RESULT IN ANY CHANGE IN THE NATURE OR AMOUNT OF EMISSIONS, MAY BE A MODIFICATION. MODIFICATIONS ARE SUBJECT TO DEPARTMENT REVIEW IN ACCORDANCE WITH Section 16.01.01.200 OF THE Rules for the Control of Air Pollution in Idaho.

dwille D. Gre-

ASSISTANT ADMINISTRATOR
DIVISION OF ENVIRONMENTAL QUALITY

ISSUED January 12, 1996

Date

EXPIRES January 12, 2001

Date

PERMITTEE AND LOCATION

PERMIT NUMBER

Walters Ready-Mix, Incorporated Tier Il Operating Permit Rexburg, Idaho

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The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

SOURCE

General Description

1. GENERAL SOURCE DESCRIPTION

1.1 Process Description

Walters Ready Mix, Inc., is located in Rexburg, Idaho. This Tier II Operating Permit covers the equipment used at their Rexburg facility. The facility consists of two (2) major processes; sand and gravel processing, and ready-mix concrete batching.

Emissions from the facility include those associated with crushing and screening rock material; the diesel generator used as power supply for crushers and screens; materials transport, handling, and storage; the silo filter vent; fuel storage tanks; and fugitive road dust.

The facility was installed on July 1, 1986. The applicant did not apply for or receive a Permit to Construct prior to construction. The crushing and screening process is subject to federal regulation in accordance with 40 CFR 60, Subpart 000 (Standards of Performance for Nonmetallic Mineral Processing Plants).

2. GENERAL OPERATING REQUIREMENTS

2.1 Facility Operating Schedule

The annual operating schedule for each source addressed in this permit is two thousand eighty hours per year (2,080 hr/yr), except for fuel storage tanks, road traffic, and generator operations.

ISSUED: January 12, 1996 EXPIRES: January 12, 2001

PERMITTEE AND LOCATION

PERMIT NUMBER

Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho 065 - 00004

The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

SOURCE

Crushers and Screens; Material Transfer, Handling, and Storage; and Road Dust

1. SOURCE DESCRIPTION

1.1 Process Description

The raw materials excavated from the pond are stored next to the pond. The front-end loaders are used to dump raw materials into trucks for transfer to the raw material storage pile next to the screens/crushers. Raw material is delivered to the screen where the material is wetted with a water spray. The raw material rejected by the screen is delivered to the primary crusher. The primary crusher has a maximum rated input capacity of 400 tons per hour (T/hr). The crushed product of primary crusher is returned through the screening process where part of the product is recycled for secondary crushing. Sand and rocks of different sizes are separated, washed, and conveyed to storage piles. A 295 kilowatt diesel fired generator provides electrical power for the facility.

1.2 Control Description

Emissions from crushers and screens are controlled by the use of water spray during all screening/crushing operations. Emissions from the generator are uncontrolled.

2. EMISSION LIMITS

2.1 Crushing, Screening, and Material Handling Emission Limits

Particulate matter (PM) and PM-10 (particulate matter with a mean aerodynamic diameter less than or equal to a nominal ten micrometers, as defined in IDAPA 16.01.01.006.71 (Rules for the Control of Air Pollution in Idaho) (Rules) emissions from crushers, screens, and all material handling operations (material transfer, handling and storage) shall not exceed any corresponding emission rate limit as listed in Appendix A of this permit.

2.2 Crusher Opacity Limit

Particulate emissions (PM) from portable rock crushers shall not exhibit more than fifteen percent (15%) opacity. Opacity shall be determined using Method 9 as specified in 40 CFR Part 60, Subpart OOO.

2.3 <u>Transfer Point Emission Limit</u>

Particulate Matter (PM) emissions from any transfer point on belt conveyors or any fugitive source shall not exhibit greater than ten percent (10%) opacity. Opacity shall be determined using Method 9 as specified in 40 CFR Part 60, Subpart 000.

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PERMITTEE AND LOCATION

PERMIT NUMBER

Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho 065 - 00004

The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

SOURCE

Crushers and Screens; Material Transfer, Handling, and Storage; and Road Dust

2.4 Visible Emission Limits at Property Boundary

Visible emissions emanating from crushing, screening, aggregate transfer and all fugitive sources shall not be observed leaving the property boundaries exceeding a period or periods aggregating more than three (3) minutes in any sixty (60) minute period. Visible emissions shall be determined by Method 22, as described in 40 CFR Part 60, Appendix A, or Department approved alternative method.

OPERATING REQUIREMENTS

3.1 Aggregate Throughput

The total aggregate throughput of the crushing facility shall not exceed a maximum of 400 tons per hour (T/hr), 208,000 tons per calendar quarter (T/quarter), or 832,000 tons per calendar year (T/yr).

3.2 Hours of Operation

The hours of operation of the crushing facility shall not exceed 2,080 hours per year (hr/yr).

3.3 <u>Crushers, Vibrating Screens, Material Transfer Points, Drop Points, Aggregate Stockpiles, and all Sources of Fugitive Emissions</u>

Emissions due to crushing, screening and material transfer shall be reasonably controlled to minimize particulate emissions. Fugitive emissions generated from this facility, including aggregate stockpiles, all haul roads, and any other sources of fugitive emissions shall be reasonably controlled in accordance with IDAPA 16.01.650 (Rules).

Some of the reasonable precautions may include, but are not limited to the following:

- 3.3.1 Use of water or environmentally safe chemicals;
- 3.3.2 Application of dust suppressants;
- 3.3.3 Use of control equipment;
- 3.3.4 Covering of trucks;
- 3.3.5 Paving; and
- 3.3.6 Prompt removal of earth or other stored material from streets, where practical.

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PERMITTEE AND LOCATION

PERMIT NUMBER

Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho

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The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

Crushers and Screens; Material Transfer, Handling, and Storage; and Road Dust

4. MONITORING AND RECORDKEEPING REQUIREMENTS

4.1 Throughput Monitoring

- 4.1.1 The Permittee shall monitor and record the average hourly throughput to the primary crusher once per day to demonstrate compliance with Section 3.1 of this permit. The throughput shall be recorded as tons per hour (T/hr) and shall be recorded in a log kept at the facility for the most recent two (2) year period. The log shall be made available to Department representative upon request.
- 4.1.2 The Permittee shall monitor and record on a quarterly and annual basis, the throughput to the primary crusher to demonstrate compliance with Section 3.1 of this permit. The throughput shall be recorded as tons per calendar quarter (T/quarter) and tons per calendar year (T/yr) and shall be recorded in a log kept at the facility for the most recent two (2) year period. The log shall be available to Department representatives upon request.

4.2 Operating Hours

The Permittee shall monitor and record on a quarterly and annual basis, the operating hours for the crushing facility. The operating schedule shall be recorded as hours to demonstrate compliance with Section 3.2 of this permit and shall be recorded in a log kept at the facility for the most recent two (2) year period and shall be made available to Department representative upon request.

4.3 Fugitive Control Monitoring

The Permittee shall monitor and record in a log, during operation, on a daily basis, the method(s) used to reasonably control emissions from all sources listed in Section 3.3 of this permit. The log shall include the type of control used (i.e., water, chemical dust suppressants, etc.) as well as the circumstances under which no controls are utilized. The most recent two (2) years' compilation of data shall be kept on-site and be made available to Department representatives upon request.

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AIR POLLUTION OPERATING PERMIT

PERMITTEE AND LOCATION

PERMIT NUMBER

Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho 065 - 00004

The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

SOURCE

Concrete Batching

1. SOURCE DESCRIPTION

1.1 Process Description

Sand and aggregates from storage piles are loaded onto a fixed conveyor by front-end loaders and then conveyed to the stack hopper. The materials are transferred to the batch plant bins by conveyor from the three drop points. Bulk admixture is delivered into tanks and then to the batch plant by pressurized hose. Bulk cement and flyash are delivered to silos by pneumatic hose. The proper weight of sand, aggregate, cement, and admixtures, as required, are dropped into a weigh hopper and mixed. The mixture is then dropped into a mixer truck that is positioned on a charging platform. Electrical power used in this process is supplied by Idaho Power. A generator is not used in this process.

1.2 <u>Control Description</u>

Emissions from the cement and flyash silos are controlled by a silo filter vent (baghouse).

2. EMISSION LIMITS

2.1 Transfer Point Opacity Limits

PM emissions from any transfer point on belt conveyors or any fugitive source shall not exhibit greater than ten percent (10%) opacity. Opacity shall be determined using Method 9 as specified in 40 CFR Part 60, Subpart OOO.

2.2 <u>Silo Vent Emission Limits</u>

PM and PM-10 emissions emanating from the cement storage silo vent shall not exceed any corresponding emission rate limit listed in Appendix A of this permit.

2.3 <u>Silo Filter Vent Opacity Limit</u>

Visible emissions emanating from the silo filter vent shall not exceed twenty percent (20%) opacity for a period or periods aggregating more than three (3) minutes in any sixty (60) minute period in accordance with IDAPA 16.01.01.625. Opacity shall be determined using the procedures as outlined in the Department's "Procedure's Manual for Air Pollution Control", Section II (Evaluation of Visible Emissions Manual).

2.4 <u>Visible Emission Limits at Property Boundary</u>

Visible emissions emanating from the concrete batching process shall not be observed leaving the property boundaries exceeding a period or periods aggregating more than three (3) minutes in any sixty (60) minute period. Visible emissions shall be determined by Method 22, as described in 40 CFR Part 60, Appendix A, or Department approved alternative method.

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AIR POLLUTION OPERATING PERMIT

PERMITTEE AND LOCATION

PERMIT NUMBER

Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho 065 - 00004

The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

SOURCE

Concrete Batching

3. OPERATING REQUIREMENTS

3.1 Concrete Throughput

The maximum amount of concrete produced shall not exceed 377 tons per hour (T/hr), 196,040 tons per calendar quarter (T/quarter), or 784,160 tons per calendar year (T/yr).

3.2 Operating Schedule

The maximum annual operating schedule for concrete production shall not exceed 2,080 hours per year (hr/yr).

3.3 Silo Filter Vent Operation and Maintenance

The Permittee shall develop and operating and maintenance plan for the silo filter vent according to the manufacturers specifications and recommendations to ensure compliance with Section 2.3 of this permit. The filter vent shall have a minimum capture efficiency of 99.6%, as per applicants submittal. The plan shall remain onsite and shall be made available to Department representatives upon request.

3.4 <u>Control of Fugitive Emissions</u>

Emissions resulting from the production of concrete shall be reasonably controlled to minimize particulate emissions. Fugitive emissions generated from this facility, including aggregate stockpiles, all haul roads, and any other sources of fugitive emissions shall be reasonably controlled in accordance with IDAPA 16.01.01.650.

Some of the reasonable precautions may include, but are not limited to the following:

- 3.4.1 Use of water or environmentally safe chemicals;
- 3.4.2 Application of dust suppressants;
- 3.4.3 Use of control equipment;
- 3.4.4 Covering of trucks;
- 3.4.5 Paving;
- 3.4.6 Confining aggregate conveying equipment in an enclosed building; and
- 3.4.7 Prompt removal of earth or other stored material from streets, where practical.

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Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho

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The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

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Concrete Batching

4. MONITORING AND RECORDKEEPING REQUIREMENTS

4.1 Throughput Monitoring

- 4.1.1 The Permittee shall monitor and record the average hourly concrete production to demonstrate compliance with Section 3.1 of this permit. The amount of concrete produced shall be recorded as tons per hour (T/hr) and shall be recorded in a log kept at the facility for the most recent two (2) year period. The log shall be made available to Department representative upon request.
- 4.1.2 The Permittee shall monitor and record, on a quarterly and annual basis, the amount of concrete produced. These amounts shall be recorded as tons per quarter (T/quarter) and tons per year (T/yr) to demonstrate compliance with Section 3.1 of this permit and shall be recorded in a log kept at the facility for the most recent two (2) year period. The log shall be made available to Department representatives upon request.

4.2 Operating Schedule

The Permittee shall monitor and record on a quarterly and annual basis, the operating hours for concrete production. The operating schedule shall be recorded as hours to demonstrate compliance with Section 3.2 of this permit and shall be recorded in a log kept at the facility for the most recent two (2) year period and shall be made available to Department representative upon request.

4.3 _ Fugitive Control Monitoring

The Permittee shall monitor and record in a log, during operation, on a daily basis, the method(s) used to reasonably control emissions from all sources listed in Section 3.4 of this permit. The log shall include the type of control used (i.e., water, chemical dust suppressants, etc.) as well as the circumstances under which no controls are utilized. The most recent two (2) years' compilation of data shall be kept onsite and be made available to Department representatives upon request.

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PERMIT NUMBER

Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho 065 - 00004

The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

SOURCE

Diesel Generator

1. SOURCE DESCRIPTION

1.1 Process Description

A compression ignition (CI) diesel engine is used to provide electrical power for the crushing and screening operations only.

1.2 Equipment Listing

Diesel generator or equivalent with the following specifications:

Capacity (kW) -- 295
Fuel Usage (gallons per hour) -- 9.97
Fuel Type -- #2 diesel

1.2 Control Description

Emissions from the generator are uncontrolled.

2. EMISSION LIMITS

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2.1 Generator Emission Limits

PM and PM-10 emissions from the diesel generator shall not exceed any corresponding emission rate limit listed in Appendix A of this permit.

3. OPERATING REQUIREMENTS

3.1 Fuel Usage

The maximum amount of #2 diesel fuel combusted in the generator shall not exceed 9.97 gallons per hour (gal/hr), 21,834 gallons per calendar quarter (gal/quarter), or 87,337 gallons per calendar year (gal/yr).

3.2 Fuel Sulfur Content

The maximum sulfur content of the #2 diesel fuel shall not exceed 0.5 percent (0.5%) by weight in accordance with IDAPA 16.01.01.72%.

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AIR POLLUTION OPERATING PERMIT

PERMITTEE AND LOCATION

PERMIT NUMBER

065 - 00004

Walters Ready-Mix, Incorporated Tier II Operating Permit Rexburg, Idaho

The Permittee is hereby allowed to operate the equipment described herein subject to the emission limits and monitoring and reporting requirements specified in this permit.

SOURCE

Diesel Generator

4. MONITORING AND RECORDKEEPING REQUIREMENTS

- 4.1 The Permittee shall monitor and record the average hourly fuel usage, quarterly fuel usage, and annual fuel usage of the generator to demonstrate compliance with Section 3.1 of this permit. The fuel consumption shall be recorded as gallons per hour (gal/hr), gallons per calendar quarter (gal/quarter) and gallons per calendar year (gal/yr) and shall be recorded in a log kept at the facility for the most recent two (2) year period. The log shall be made available to Department representatives upon request.
- 4.2 The Permittee shall record on a quarterly and annual basis, the amount of fuel combusted by the generator. This amount shall be recorded as gallons per quarter and gallons per year to demonstrate compliance with Section 3.1 of this permit and shall be recorded in a log kept at the facility for the most recent two (2) year period. The log shall be made available to Department representatives upon request.
- 4.3 The #2 fuel oil shall be monitored by the Permittee and verified by the supplier to determine the maximum sulfur content by weight each time the #2 fuel oil is introduced into the fuel storage tanks to determine compliance with Section 3.2 of this permit. This information shall be recorded in a log kept at the facility for the most recent two (2) year period. The log shall be made available to Department representatives upon request.

REPORTING REQUIREMENTS

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5.1 <u>Certification of Documents</u>

All documents, including but not limited to, records, and supporting information submitted to the Department shall contain a certification by a responsible official. The certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate, and complete.

ISSUED: January 12, 1996 EXPIRES: January 12, 2001

APPENDIX A

WALTERS READY MIX, INC. - REXBURG

Emissions Limits -- Hourly (lb/hr) and Annual (ton/yr)

BOURCE'	PH/PM	-10
	Ib/he	7/93
Crushers and Screens	37.7	39.2
Silo Filter Vent	0.065	0.067
Material Handling Points	45.8	47.6
Diesel Generator	0.42	0.43
TOTAL EMISSIONS	83.98	87.23

- a. As determined by a pollutant specific U.S. EPA reference method, or DEQ approved alternative, or as determined by DEQ's emission estimation methods in this permit application.
- b. As determined by multiplying the actual or allowable (if actual is not available) pound per hour emission rate by the allowable hours per year that the process(es) may operate, or by actual annual production rates.

ISSUED: January 12, 1996 EXPIRES: January 12, 2001

Page 12 of 13 FACILITY PERMIT #065 -00004

OPERATING PERMIT GENERAL PROVISIONS

- A. All emissions authorized herein shall be consistent with the terms and conditions of this permit. The emission of any pollutant in excess of the limitations specified herein, or noncompliance with any other condition or limitation contained in this permit, shall constitute a violation of this permit and the Rules for the Control of Air Pollution in Idaho, and the Environmental Protection and Health Act, Idaho Code 39-101 et. seq.
- B. The Permittee shall at all times (except as provided in the Rules for the Control of Air Pollution in Idaho) maintain in good working order and operate as efficiently as practicable, all treatment or control facilities or systems installed or used to achieve compliance with the terms and conditions of this permit and other applicable laws for the control of air pollution.
- C. The Permittee shall allow the Director, and/or his authorized representative(s), upon the presentation of credentials:
 - To enter upon the Permittee's premises where an emission source is located, or in which any records are required to be kept under the terms and conditions of this permit; and
 - 2) At reasonable times to have access to and copy any records required to be kept under the terms and conditions of this permit, to inspect any monitoring methods required in this permit, and to require stack emission testing (i.e., performance tests) in conformance with state approved or accepted EPA procedures when deemed appropriate by the Director.
- D. Except for data determined to be confidential under Section 39-111, Idaho Code, all reports prepared in accordance with the terms of this permit shall be available for public inspection at the appropriate regional office of the Division of Environmental Quality.
- E. Nothing in this permit is intended to relieve or exempt the Permittee from compliance with any applicable federal, state, or local law or regulation, except as specifically provided herein.
- F. In the event of any change in control or ownership of source(s) from which the authorized emissions emanate, the Permittee shall notify the succeeding owner or controller of the existence of this permit by letter, a copy of which shall be forwarded to the Director.
- G. This permit shall be renewable on the expiration date, provided the Permittee submits any and all information necessary for the Director to determine the amount and type of air pollutants emitted from the equipment for which this permit is granted. Failure to submit such information within sixty (60) days after receipt of the Director's request shall cause the permit to be voided.
- H. The Director may require the Permittee to develop a list of Operation and Maintenance Procedures which must be approved by the Department. Such list of procedures shall become a part of this permit by reference, and the Permittee shall adhere to all of the operation and maintenance procedures contained therein.

ISSUED: January 12, 1996 EXPIRES: January 12, 2001 I. The Permittee shall provide the Department a minimum of thirty (30) days notice prior to the scheduled date of any performance test required pursuant to this permit. Such testing must strictly adhere to the procedures outlined in the Department's **Procedures Manual for Air Pollution Control**, and will not be conducted on weekends or state holidays, unless the Permittee obtains prior Department approval. Testing procedures and specific time limitations may be modified by the Department by prior negotiation if conditions warrant adjustment.

The Permittee shall promptly notify the Department of any change in the testing schedule and shall provide at least five (5) working days notice prior to conducting any rescheduled test, unless the Department approves a shorter advanced notice period. Any records or data generated as a result of such performance tests shall be made available to the Department upon request.

The performance tests will be performed at the maximum production rate unless otherwise is specifically stated elsewhere in this Operating Permit. If this maximum rate is not achieved during testing, the allowable production rate will be limited to the production rate attained during testing.

J. The provisions of this permit are severable; and if any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit shall not be affected thereby.

ISSUED: January 12, 1996 EXPIRES: January 12, 2001